





# Quality *Time*

An insight into how our processes and focus on quality ensure your patients get the instruments they deserve, whilst your hospital gets value for money.







Excellence, Skill, Passion

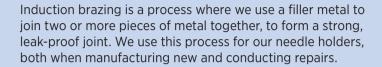
Delivered globally, from Southend-on-Sea







# Using correct manufacturing techniques in repair







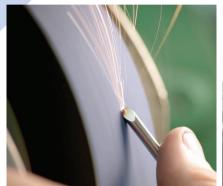
Induction brazing ensures only the area required to be heated up is affected, thus not damaging temper of the needle holder throughout. This means the instrument will last longer.



Other companies use silver solder, which over time develops holes therefore losing stability and strength.



This is not a common process for repairs but our ethos is to repair instruments to as-new condition, which is why we do so.





The Surgical Holdings difference is **clear cut** 

# **Education**

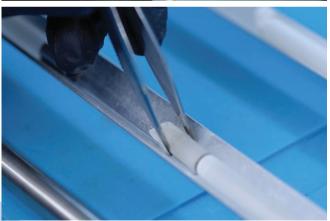
Surgical Holdings have instrument heritage dating back to the early 1900's. This experience has provided us with **unprecedented knowledge**.



We're passionate about what we do and are keen to pass that wealth of knowledge onto our customers. We believe it is important to educate and train others, to help them get the most out of their instruments and so they last for many, many years.







## **Scope Audits**

Is your scope suitable for use? Think TW CE





Check the tip of the endoscope for sharpness and any type of damage to the tube such as dents and cracks



## **WINDOWS**

Make sure the windows at the tip and eyepiece are free from dirt and cracks



### **ILLUMINATION**

Hold the scope lightpost to a light source to see if the output is bright and clear at the tip



### **CLARITY**

Look through the eyepiece, is the image clear and free from shadows, dots and lines



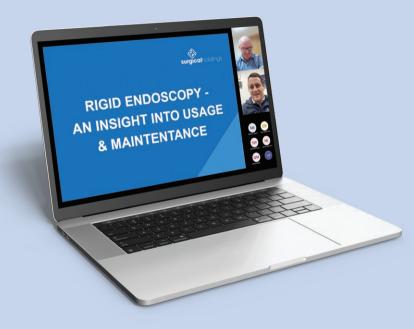
# **ENVIRONMENT**

If you think twice and the endoscope isn't suitable for use then think of the environment and repair instead of replace

#### Can we help with your auditing?

We will provide a comprehensive report on the condition of scopes inspected and advice on how to avoid unnecessary repairs.

## **Education**





We also host a series of educational webinars featuring guest speakers and industry professionals

#### **CPD Webinars**

We also offer CPD accredited webinars, to boost your ongoing learning and help with your revalidation

This includes our new module on the **Quality Checking of Rigid Endoscopes**, without the need for expensive checking apparatus. We introduced this module following feedback from stakeholders in sterile services and theatres.

Our team have designed a training SOP that can be integrated into your internal QMS systems, covering the different faults we see and how they can be identified.

Once the training module is completed, you will then be issued a certificate directly via CPD. We'll leave you competently trained and externally accredited, so you can then train other staff members.

We are looking forward to working with you and sharing with trusted training model so please get in touch for more information.





# The repair process

A surgeon's instruments need to perform in symphony with the surgery performed, as an extension of the Surgeon's hand. Instrumentation needs to therefore be maintained, to ensure this relationship is flawless.

We understand the pressure that comes with tight budgets. A cheap repair price can be tempting but it's important to understand why some companies offer such a low repair price.

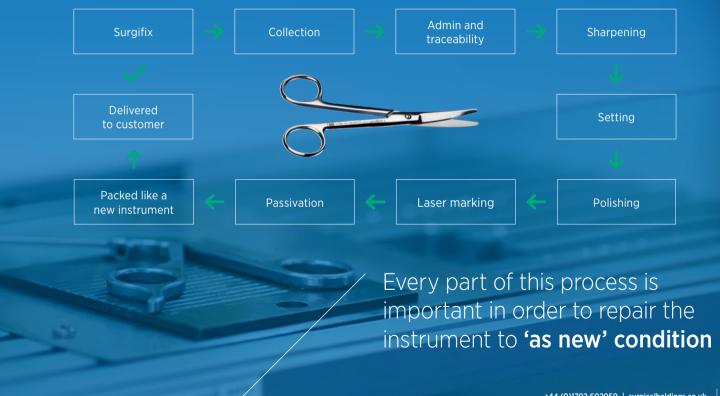






# The Surgical Holdings ten step process for scissors

#### Our price of a scissor repair covers:



# **Quantifying quality**



We asked the Cutlery and Allied Trades Research Association (CATRA), to run independent testing to compare a pair of scissors we repaired and a pair of scissors repaired using non OEM manufacturing techniques. CATRA assessed cutting performance and durability in their laboratory, these are the results.



# Cutting efficiency of scissors, repaired then supplied for testing

Scissors were tested with testing material on arrival at Catra. They were then opened and closed 5000 times on Catra's purpose built jig and retested. Results are on the next page.

#### Pass rate after 5000 cycles

93% success

**Surgical Holdings** 



94% improvement from Surgical Holdings repaired scissors

#### Surgical Holdings' repair results

#### Non OEM standard repair results

As received			After 5000 cycles				As received			After 5000 cycles		
Blade Tip	Blade Middle	Blade Base	Blade Tip	Blade Middle	Blade Base	Materials tested	Blade Tip		Blade Base	Blade Tip		Blade Base
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Tissue wet	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Tissue	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Kimwipe	$\odot$	$\odot$		$\odot$	$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Polyester thread	$\odot$	$\odot$	$\odot$	$\odot$		
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Aluminium foil	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Opsite dressing	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$		Surgical lint x1	$\odot$	$\odot$	$\odot$	$\odot$		
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$		Surgical lint x2	$\odot$	$\odot$				
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Surgical gauze x1	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Surgical gauze x2	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Surgical gauze x3	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Surgical gauze x4	$\odot$	$\odot$		$\odot$		
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Gamgee wadding	$\odot$	$\odot$				
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	Rubber band	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	$\odot$	PVC sheet	$\odot$	$\odot$	$\odot$		$\odot$	
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$		Sisal string						
$\odot$	$\odot$	$\odot$	$\odot$	$\odot$		Kevlar fabric						

# In-house testing

We know your busy sterile services department may not have time to test repaired instruments before use, so you need to be completely confident in your repair company.

Our in-house testing is standardised to German DIN testing materials, giving you peace of mind that your freshly repaired instrument has been returned to you in as new condition.







British Standard testing to the **BS 5194 series** 

See page 16 for details



# **Accreditations and standards**

Reassurance that all our manufactured instruments are produced to the very highest standards, giving long-term value for money.

#### ISO 7153 accredited

ISO 7153 is the international standard for stainless steel used to manufacture surgical instruments and all our instruments adhere to this. Any sub contractors we may use also adhere to these standards and we do undertake due diligence by testing the compositions of the steel.

Instruments are Rockwell tested, to ensure they meet the correct hardness leavels, to ensure they are fit for intended use.



#### Tested to BS 5194

Our new instruments are all tested to BS 5194 which is the standard range for instruments. This thorough testing is important because it helps check for instrument quality. Although testing to BS 5194 is beneficial to the customer, it's not a legal requirement and not all companies comply to it.



An example is a 'pin test' where an instrument is left under tension for 3 hours then checked for cracks



All Instruments are either CE marked and/or UKCA marked where appropriate.





Expertise and quality only come with **practice**, **practice** 

# **Workshop tours**

Want to see our **strong family ethos** in action at our workshop?









Our 24 hour promise means you can drop in on us at short notice for a guided tour. No grand clean up or special planning will be needed - we're confident for you to see us as we really are.



Thank you for taking the time to read this document, we hope you found it informative.



To discuss any of these matters in further detail please contact your Surgical Holdings representative



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